the pivot axis Y as the second rotational axis. Each of the connection wall portions **34** has two threaded holes **34***a* into which the fastening screw **28** is threaded. The threaded hole **34***a* penetrates in a thickness direction of the connection wall portion **34** and a penetrated end thereof corresponds to a holder (not shown) for fixing the display **30**. The holder has a threaded hole into which the fastening screw **28** is threaded. By threading the fastening screw **28** into the support arm portion **21***a* of the biaxial hinge mechanism **20** and the connection wall portion **34** of the support frame **33**, the fastening screw **28** is threaded into the threaded hole of the holder. The display **30** can thus be fixed onto the support frame **33**.

[0062] A fitting groove **35** is formed on an inner side of the support frame **33** by press-processing of the metal plate member (see FIG. **6**). The fitting groove **35** is provided along a longitudinal direction of the connection wall portion **34**. The support arm portion **21***a* of the connection arm **21** in the biaxial hinge mechanism **20** is fitted into the fitting groove **35**. In the present embodiment, sub fitting grooves **36** along a longitudinal direction of the support frame **33** are communicatively connected to both end portions of the fitting groove **35**. The sub fitting grooves **36** extend from an end portion of the fitting groove **35**, in a direction orthogonal to the fitting groove **35**. The holding arm portions **21***b* of the connection arm **21** in the biaxial hinge mechanism **20** are fitted into the sub fitting grooves **36**.

[0063] Next, an assembly procedure of the present embodiment is described. First, the biaxial hinge mechanism **20** in a disassembled state shown in FIG. **6** is assembled. Then, the biaxial hinge mechanism **20** is fixed to the support frame **33** of the display unit side body **3**. This fixing is realized by fitting the support arm portion **21***a* of the connection arm **21** into the fitting groove **35** of the support frame **33** while fitting the holding arm portions **21***b* into the sub fitting grooves **36** of the support frame **33**. Thereafter, as shown in FIGS. **7** and **8**, the fastening screws **28** are threaded from a side of the connection wall portion **34**. The fastening screws **28** penetrate the threaded holes **34***a* of the connection wall portion **34** and the threaded holes **27** in the support arm portion **21***a*, and are threaded thereto. The fastening screws **28** thus realize fixing by threads in a direction orthogonal to a thickness direction of the display unit side body **3**, thereby tightening together the display **30** and the biaxial hinge mechanism **20**. In this case, a screw (not shown) may be threaded into the holding arm portions **21***b* fitted into the sub fitting grooves **36**, thereby fixing side faces of the display **30**. The coupling force between the connection arm **21** and the support frame **33** can thus be increased.

[0064] According to the present embodiment, the display **30**, which is a component of the display unit side body **3**, and the support arm portion **21***a*, which is the fixed portion of the biaxial hinge mechanism **20**, can be tightened together by fixing by threads of the fastening screws **28** in a direction orthogonal to a thickness direction of the display unit side body **3**. With such a structure of tightened together the fastening screws **28** in a direction orthogonal to a thickness direction of the display unit side body **3**, the cellular telephone **1** can be provided in which the display unit side body **3** can be reduced in thickness in a thickness direction and in size.

[0065] Since the connection arm **21** of the biaxial hinge mechanism **20** is formed of a metal plate member, the biaxial hinge mechanism **20** can be made thin while securing strength. This allows for a further reduction in thickness of the display unit side body **3**.

[0066] In addition, in the biaxial hinge mechanism **20**, the holding arm portions **21***b* extending in a longitudinal direction of the display unit side body **3** are connected to both end portions of the support arm portion **21***a* of the connection arm **21**. The connection arm **21** has a channel shape with the holding arm portions **21***b*. In the connection arm **21** having a channel shape, the support arm portion **21***a* supports a lower end face of the display **30** and the holding arm portions **21** support both side faces of a bottom portion of the display **30**. Therefore, the connection arm **21** wraps and holds the lower end portion and a peripheral portion thereof of the display **30**, thereby fixing the display **30**. In this case, the display **30** can be fixed without the abovementioned fastening screws **28**.

[0067] In other words, when a user holds the display unit side body **3** and rotates the display unit side body **3** about the pivot axis Y with respect to the operation unit side body **2**, the connection arm **21**, the front case **3***a*, and the rear case **3***b* can sufficiently transfer a force.

[0068] It should be noted that a length L**2** of the holding arm portions **21***b* (see FIG. **8**) is defined so as to satisfy bending precision of the connection arm **21** and the stiffness of the support frame **33**. The length L**2** of the holding arm portions **21***b* is preferably substantially the same as a length L**1** of the support arm portion **21***a*. In a case where the holding arm portions **21***b* extends in a longitudinal direction of the display **30** such that the length L**2** of the holding arm portions **21***b* is greater than the length L**1** of the support arm portion **21***a*, the stiffness of the support frame **33** becomes greater. On the other hand, since the bending precision of the connection arm **21** is limited, the connection arm **21** warps with respect to a surface of the display **30**.

[0069] On the contrary, if the holding arm portions **21***b* are shaped to surround the display **30**, the stiffness of the holding arm portions **21***b* can be secured while avoiding misalignment in an end portion thereof. However, such a shape of the holding arm portions **21***b* cannot be formed with a metal plate and requires processing by die casting. This may result in a negative impact on the reduction in thickness of the body and reduction in manufacturing cost of the electronic apparatus.

[0070] It should be noted that, it is a matter of course that the operation unit side body **2** may be configured as the body rotating about the pivot axis Y and the display unit side body **3** may be configured as another body.

1. A portable electronic apparatus comprising: a first body that is a substantially flat plate shape; and

a second body that is connected to the first body via a hinge portion, wherein:

the hinge portion includes a first rotational axis that makes the first body transition between an opened state and a closed state with respect to the second body, and a second rotational axis that rotates the first body with respect to the second body by way of an axis orthogonal to the first rotational axis, such hinge portion is configured by providing a fixed portion that extends in a direction orthogonal to an axial direction of the second rotational axis and rotates about the second rotational axis;

the second body is fixed to the hinge portion so as to rotate about the first rotational axis; and

the first body is fixed to the hinge portion so as to be rotatable about the second rotational axis by tightening together the fixed portion to a component constituting